

USask Master Specification Directions: The master specifications are intended to be incorporated into the Consultant's final, project specific specification package. The project specific specifications are expected to include any and all sections or portions of sections (Part 1, Part 2, Part 3) that are required to create a fully executable project specification. USask Master Specs only provide information that USask **requires** be a part of the final specification package. Components or sections not included in the Master USask Specifications may still be required for a complete, well-designed project. **It is the consultant's responsibility to ensure all specifications match USask requirements. Any deviations or revisions to any section included in the master specifications requires written consent from the USask Engineering department. The consultant is liable for any omissions, errors, or incorrect equipment or components supplied to site.**

The Master Specifications shall be used in conjunction with USask's Design Guidelines. Any conflicts shall be brought to the attention of USask Engineering staff for clarification.

Part 1 General

Part 2 Products

2.1 SYSTEM DESCRIPTION

- .1 Design Requirements:
 - .1 Construct pipe hanger and support to manufacturer's recommendations utilizing manufacturer's regular production components, parts and assemblies.
 - .2 Base maximum load ratings on allowable stresses prescribed by ASME B31.1 or MSS SP58.
 - .3 Ensure that supports, guides, anchors do not transmit excessive quantities of heat to building structure.
 - .4 Design hangers and supports to support systems under conditions of operation, allow free expansion and contraction, prevent excessive stresses from being introduced into pipework or connected equipment.
 - .5 Provide for vertical adjustments after erection and during commissioning. Amount of adjustment in accordance with MSS SP58.

2.2 GENERAL

- .1 Fabricate hangers, supports and sway braces in accordance with MSS SP58. ANSI B31.1 and
- .2 Use components for intended design purpose only. Do not use for rigging or erection purposes.

2.3 PIPE HANGERS

- .1 Finishes:
 - .1 Use hot dipped galvanizing process for pipe hangers and supports.
 - .2 Ensure steel hangers in contact with copper piping are copper plated.
- .2 Upper attachment structural: suspension from lower flange of I-Beam:

- .1 Cold piping NPS 2 maximum: malleable iron C-clamp with hardened steel cup point setscrew, locknut.
 - .1 Rod: 13 mm.
- .2 Cold piping NPS 2 1/2 or greater, hot piping: malleable iron beam clamp, eye rod, jaws and extension with carbon steel retaining clip, tie rod, nuts and washers, UL listed to MSS-SP69.
- .3 Upper attachment structural: suspension from upper flange of I-Beam:
 - .1 Cold piping NPS 2 maximum: ductile iron top-of-beam C-clamp with hardened steel cup point setscrew, locknut and carbon steel retaining clip, to MSS SP69.
 - .2 Cold piping NPS 2 1/2 or greater, hot piping: malleable iron top-of-beam jaw-clamp with hooked rod, spring washer, plain washer and nut UL listed.
- .4 Upper attachment to concrete:
 - .1 Ceiling: carbon steel welded eye rod, clevis plate, clevis pin and cotters with weldless forged steel eye nut. Ensure eye 6 mm minimum greater than rod diameter.
 - .2 Concrete inserts: wedge shaped body with knockout protector plate, UL listed, to MSS SP69.
- .5 Hanger rods: threaded rod material to MSS SP58:
 - .1 Ensure that hanger rods are subject to tensile loading only.
 - .2 Provide linkages where lateral or axial movement of pipework is anticipated.
 - .3 Threaded rod shall be hot dip galvanized.
- .6 Pipe attachments: material to MSS SP58:
 - .1 Attachments for steel piping: carbon steel black.
 - .2 Attachments for copper piping: copper plated black steel.
 - .3 Use insulation shields for hot pipework.
 - .4 Oversize pipe hangers and supports.
- .7 Adjustable clevis: material to MSS SP69, UL listed, clevis bolt with nipple spacer and vertical adjustment nuts above and below clevis.
 - .1 Ensure "U" has hole in bottom for riveting to insulation shields.
 - .2 For uninsulated steel or PVC piping, NPS 3 or smaller: Equal to Anvil Figure 65.
 - .3 For uninsulated steel or PVC piping, over NPS 3, or uninsulated copper piping over NPS 4: Anvil Figure 260.
 - .4 For uninsulated copper piping, NPS 4 or under: Anvil Figure CT-65.
 - .5 For insulated piping carrying warm (non-steam) fluids: Same as .2 - .4 above.
 - .6 For insulated steel piping carrying cold fluids:
 - .1 For NPS 8 and smaller, use Anvil Figure 108 with turnbuckle adjuster:
 - .1 Anvil Figure 114 for NPS 6 and smaller;
 - .2 Anvil Figure 230 for NPS 8.
 - .2 For NPS 10 and larger, use Anvil Figure 212 complete with turnbuckle adjuster Anvil Figure 230 with eye nut Figure 290.

- .3 Rods are to be insulated 100mm up rod beyond pipe insulation.
- .7 For insulated copper piping carrying cold fluids, use Anvil Figure CT 109 or 212 steel clamps to suit size of pipe.
 - .1 Rods are to be insulated 100mm up rod beyond pipe insulation.
- .8 Yoke style pipe roll: carbon steel yoke, rod and nuts with cast iron roll, to MSS SP69.
- .9 U-bolts: carbon steel to MSS SP69 with 2 nuts at each end to ASTM A563.
 - .1 Finishes for steel pipework: galvanized.
 - .2 Finishes for copper, glass, brass or aluminum pipework: black, with formed portion plastic coated.
- .10 Pipe rollers: cast iron roll and roll stand with carbon steel rod to MSS SP69.
- .11 Where expansion joints or loops are used on chilled water piping:
 - .1 Supports and guides shall be employed using Anvil Figure 271, 274, 171 or 181 adjustable rollers. Supply and install one piece or laminated wooden saddles made from oak or other approved hardwood, of same dimensions as metal saddles (Anvil Figures 160 to 166A), to depth of insulation. Saddles shall be contoured to match shape of pipe and rollers.

2.4 STEAM PIPING

- .1 Pipe supports for high pressure steam piping, in all cases, and for pumped condensate in tunnels and main distribution through basements and in tunnels and elsewhere as noted:
 - .1 Equal to Anvil Figure 274 adjustable roller and stand or 271 pipe roller and stand.
 - .2 Where pipes are hung, equal to Anvil Figure 181 Roller Hanger or Anvil Figure 171 adjustable roller hanger.
 - .3 Pipes shall have Protection Saddles Anvil Figure 160 to 165 or equal, welded to pipe to depth of insulation. Figures 271 or 274 rollers are to be used at guides.

Part 3 Execution

3.1 MANUFACTURER'S INSTRUCTIONS

- .1 Compliance: comply with manufacturer's written recommendations or specifications, including product technical bulletins, handling, storage and installation instructions, and datasheet.

3.2 INSTALLATION

- .1 Install in accordance with:
 - .1 Manufacturer's instructions and recommendations.
- .2 Vibration Control Devices:
 - .1 Install on piping systems at pumps, boilers, chillers, cooling towers, and as indicated.
- .3 Clamps on riser piping:

- .1 Support independent of connected horizontal pipework using riser clamps and riser clamp lugs welded to riser.
- .2 Bolt-tightening torques to industry standards.
- .3 Steel pipes: install below coupling or shear lugs welded to pipe.
- .4 Cast iron pipes: install below joint.
- .4 Clevis plates:
 - .1 Attach to concrete with 4 minimum concrete inserts, one at each corner.
- .5 Provide supplementary structural steelwork where structural bearings do not exist or where concrete inserts are not in correct locations.
- .6 Use approved constant support type hangers where:
 - .1 Vertical movement of pipework is 13 mm or more,
 - .2 Transfer of load to adjacent hangers or connected equipment is not permitted.
- .7 Use variable support spring hangers where:
 - .1 Transfer of load to adjacent piping or to connected equipment is not critical.
 - .2 Variation in supporting effect does not exceed 25 % of total load.

3.3 HANGER SPACING

- .1 Plumbing piping: to National Plumbing Code of Canada (NPC) and authority having jurisdiction.
- .2 Fire protection: to applicable fire code.
- .3 Gas and fuel oil piping: up to NPS 1/2: every 1.8 m.
- .4 Copper piping: up to NPS 1/2: every 1.5 m.
- .5 Flexible joint roll groove pipe: in accordance with table below for steel, but not less than one hanger at joints. Table listings for straight runs without concentrated loads and where full linear movement is not required.
- .6 Within 300 mm of each elbow.

Maximum Pipe Size : NPS	Maximum Spacing Steel	Maximum Spacing Copper
up to 1-1/4	2.1 m	2.1 m
1-1/2	2.4 m	2.4 m
2	3.0 m	2.4 m
2-1/2	3.7 m	3.0 m
3	3.7 m	3.0 m
3-1/2	3.7 m	3.3 m
4	3.7 m	3.6 m
5	4.3 m	
6	4.3 m	
8	4.3 m	
10	4.9 m	
12	4.9 m	

- .7 Pipework greater than NPS 12: to MSS SP69.

3.4 HANGER INSTALLATION

- .1 Install hanger so that rod is vertical under operating conditions.
- .2 Adjust hangers to equalize load.
- .3 Support from structural members. Where structural bearing does not exist or inserts are not in suitable locations, provide supplementary structural steel members.

3.5 HORIZONTAL MOVEMENT

- .1 Angularity of rod hanger resulting from horizontal movement of pipework from cold to hot position not to exceed 4 degrees from vertical.
- .2 Where horizontal pipe movement is less than 13 mm, offset pipe hanger and support so that rod hanger is vertical in the hot position.

3.6 FINAL ADJUSTMENT

- .1 Adjust hangers and supports:
 - .1 Ensure that rod is vertical under operating conditions.
 - .2 Equalize loads.
- .2 Adjustable clevis:
 - .1 Tighten hanger load nut securely to ensure proper hanger performance.
 - .2 Tighten upper nut after adjustment.
- .3 C-clamps:
 - .1 Follow manufacturer's recommended written instructions and torque values when tightening C-clamps to bottom flange of beam.
- .4 Beam clamps:
 - .1 Hammer jaw firmly against underside of beam.

3.7 FIELD QUALITY CONTROL

- .1 Manufacturer's Field Services:
 - .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 - ACTION AND INFORMATIONAL SUBMITTALS.
 - .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
 - .3 Schedule site visits, to review Work, as directed in PART 1 - QUALITY ASSURANCE.

3.8 CLEANING

- .1 Clean in accordance with Division 01 – General Requirements.
 - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

END OF SECTION